



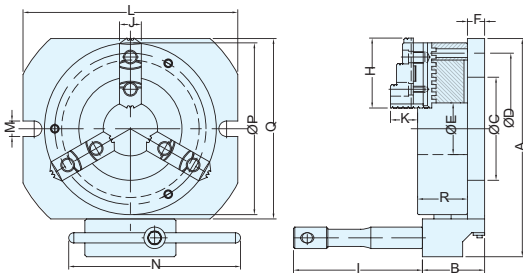
NEW



VMJ-150, 200, 250, 300



● VSK REVERSIBLE TYPE



NEW TYPE 3 JAW CHUCK CHANGEABLE

- Convert 3/4 Jaws chuck into clamping chuck.
- Vertical cutting / locking.
- Large workpieces can be held tight with the low profile vise body.
- 3 Jaws can for round workpiece.
- 4 Jaws can for square workpiece & round workpiece.
- The handle is set on the face and does not interfere with the table. A number of chucks can be used together.
- Suit for MC center, Milling & Boring machine.
- Easy to exchange 3/4 Jaws chuck.

With 4 Jaw Chuck

ORDER NO.	CODE NO.
VMJ-S6	5002-264
VMJ-S8	5002-265
VMJ-S10	5002-266
VMJ-S12	5002-267

SPECIFICATIONS

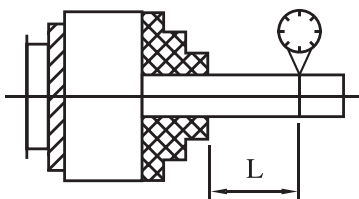
ORDER NO.	A	B	C	D	E	F	G	H	I	J	K	L	M	N	P	Q	R	Gnpping Range		Weight (kgs)	CODE NO.
																		O.D Range	I.D Range		
VMJ-150	219	83	90	147	45	20	3-M10	72	150	26	39	215	18	200	165	175	67	Ø8-Ø160	Ø55-Ø150	17.7	5002-260
VMJ-200	254	83	120	176	58	20	3-M10	82	150	28	43	250	18	200	200	200	76.5	Ø8-Ø180	Ø62-Ø170	24.4	5002-261
VMJ-250	327	83	190	250	87	24	3-M12	100	150	35	50	324	18	200	273	283	87	Ø12-Ø260	Ø80-Ø250	48.7	5002-262
VMJ-300	364	83	220	285	105	24	3-M12	114	150	40	56	360	18	200	310	320	96	Ø15-Ø300	Ø90-Ø290	63.7	5002-263

Unit:mm



Quality standard For Lathe Chuck

Accuracy



ORDER NO.	VSC-3,4,5,6,7,8,9,10,12,14,16 VSK-4,5,6,7,8,9,10,12,14,16 VMJ-6,8,10,12,150,200,250,300 VNBK-6,8,10,12	VSC-3A,4A,5A,6A,7A,8A,9A,10A VSC-12A,16A,20A,25A VSK-6A,8A,10A,12A,13A,16A VPS-6A,8A,10A,12A,6AK,8AK VPS-10AK,12AK VSKC-6A,8A,10A,12A VSC-3D,4D,5D,6D,8D,10D VKC-4,5,6,8,10,12B,14,16,20,25 VKC-32,40,50
TEST ITEM	L	L
RADIAL RUNOUT	0.05 / 50 mm	0.10 / 50 mm