



VDK-15



VDK-23



VDK-32

- This Clamp-free center is comprised of excellent mechanical structure, nearly free of breakdown. main body & center shaft are made of SLD material by heat treatment(HRC62°). Driving is required for traditional lathe machining to prevent workpiece from stop.
- This clamp-free center with 6 T & 8 T design on end surface is able to securely support workpiece surface to fulfill easy and rapid machining.

※Suggested tailstock pressure under 6 kg/cm<sup>2</sup>

Unit:mm

ORDER NO.	Center Shaft Size	Outer Dia	Working Range	Weight (KGS)	CODE NO.
VDK-15-MT4	6ø	16ø	16ø-25ø	0.6	5001-100
VDK-23-MT4	8ø	23ø	23ø-32ø	0.7	5001-101
VDK-32-MT4	8ø	32ø	32ø-45ø	0.7	5001-102



## Work-Driving Center-Changable Tips



SET STYLE



TAPER SLEEVE



STOPPER



CENTER



※Suggested tailstock pressure under 6 kg/cm<sup>2</sup>

Unit:mm

ORDER NO.	Center Shaft Size	Stopper Outer Dia	Working Range	Weight (KGS)	CODE NO.
VDC-30-MT4	6ø, 8ø, 10ø	16ø, 23ø, 30ø	15ø-45ø	2.63	5001-106