



OPTICAL TYPE

HP-50Z



HP-50Z BATTERY LR4476AG13 1SET/2PCS HP-50ZM LR44 1SET/2PCS

LIGHT OPTICAL

Height 50 mm and 100 mm.With Magnetic base.

- The red lamp will be lighted up when touched.
- Accuracy 0.005 mm.
- Combined vertical and horizontal in a unit.
- Weight:0.7 kgs



HP-100ZM HP-100Z

A. HP-50 / 100 / ZM / EM SERIES BUILT-IN MEGNETS FOR EASIER SETUP. VERTICAL & HORIZONTAL!

B. STANDARD HEIGHT: 50 OR 100 MM

C. WEIGHT ABOUT 0.7-1.2 KGS

D. WHEN TOUCHED, THE RED LAMP LIGHTS ON.

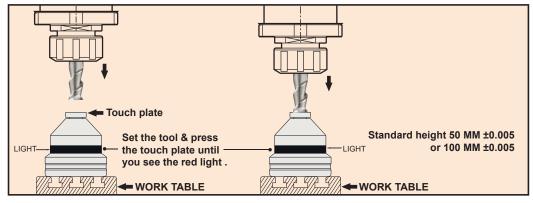
E. ACCURACY: WITHIN 0.005 MM

F. BATTERY TYPE : LR44 / A76 / G13 X 2 PCS

MANUAL:

- 1. THERE IS A MECHNISM BELOW THE TOUCH PLATE CAN BE ADJUSTED BY GAUGE BLOCK.
- 2. WHEN MACHINE SPEED IS HIGH, PLEASE REDUCE THE SPEED & GO UP / DOWNWARD UNTIL THE RED LIGHT IS OFF.
- 3. PROCEED AGAIN IN LOWER SPEED.
- 4. HORIZONTAL POSITION (HPXXX-XXEM/ZM SERIES-MAGNETIC FUNC.ONLY) PLEASE USE THE TOP TIP OF THE CUTTER TO TOUCH THE TOUCH PLATE.
- **X CAN NOT USE VERNIER TO CHECK / RE-SET**

EXAMPLE



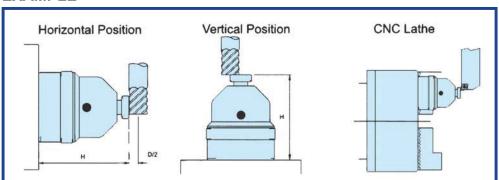
	ORDER NO.	н	STYLE	WEIGHT (kg)		CODE
				N.W.	G.W.	NO.
	HP-50Z	50mm	STANDARD TYPE	0.32	0.7	3403-001
NE	HP-50ZM	50mm	WITH MAGNETIC BASE	0.32	0.7	3403-002
	HP-100Z	100mm	STANDARD TYPE	1.0	1.25	3403-003
	HP-100ZM	100mm	WITH MAGNETIC BASE	1.0	1.22	3403-004











HIGH ACCURACY

EASY OPERATION

- Be sure to remove all chips and all from the sensor plate and the base of the HP-50E as well as from the workpiece and tool.
- To move the tool approaching the sensor plate slowly.
- When touching, the "LED" turns on immediately and "H" is just 50.00 mm.(or2")
- LED will not function if batteries are not set in correctly.
- Designed to be used on ferrous.

ORDER NO.	н	STYLE	WEIGHT(kg) N.W.	CODE NO.
HP-50EM	50mm	WITH MAGNETIC BASE	0.32	3403-032
HP-100EM	100mm	WITH MAGNETIC BASE	1.0	3403-033

Stainless Steel Base With Magnet

TOOL PRE-SETTER FOR MACHINING CENTERS. **CNC & STANDARD MILLING MACHINES AND CNC & STANDARD LATHES**





COMPENSATION PLAIN SURFACE





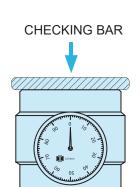


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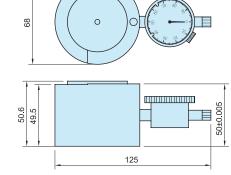
HP-50A

HP-100AM

CHECKING BAR FOR 50 OR 100 MM POSITION AT ZERO POINT





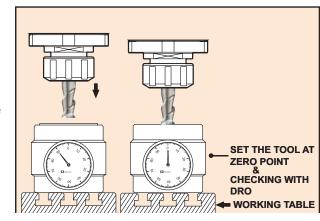


HP-50B

CHECKING BAR FOR 50 OR 100 MM POSITION AT ZERO POINT

- Have the central measuring part of the zero setter presetter against a plain surface and aligned if with the outer reference surface. Turn the dial gauge for zero setting.
 - Have the cutter touched against the z zero setter.
- Once the indicator position at zero, the distance between the tool tip to workpiece is 50mm, ±0.005, 100 mm, ±0.005.

EXAMPLE



	ORDER NO.	н	STYLE	WEIGHT (kg)	CODE NO.
	HP-50A	- 50mm	STANDARD TYPE	1.1	3403-020
	HP-50B			1.7	3403-021
	HP-50AM		WITH MAGNETIC BASE	1.2	3403-022
	HP-50BM			1.7	3403-023
IEW	HP-100A	100mm	STANDARD TYPE	1.78	3403-024
	HP-100AM	100mm	WITH MAGNETIC BASE	1.77	3403-025