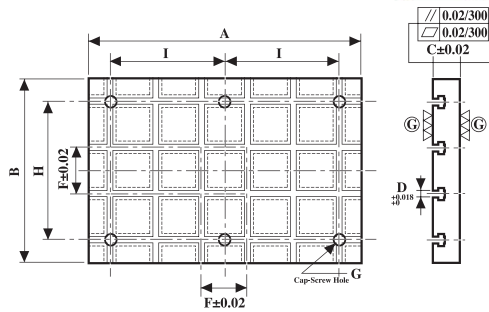
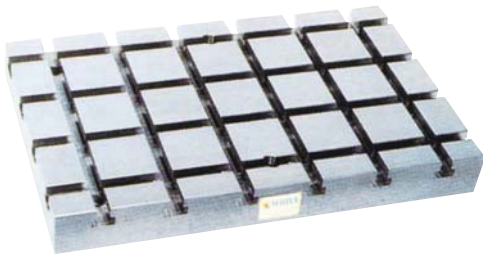


Base Plate Series

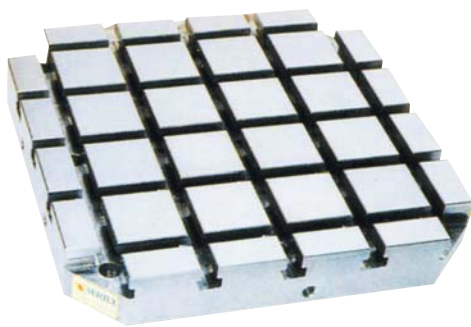


SUB TABLE T-SLOT TYPE

Sub-plates used on vertical machining centers and larger milling machines.

They protect the surface of machine table, and provide larger space for setting workpieces and minimize loss of operating time of expensive machine tools.

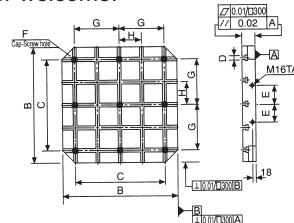
Material: Close grained cast iron, Annealed
Finish: Top and bottom ground



Unit:mm

ORDER NO.	A	B	C(±0.02)	D	E	F(±0.02)	G	kg	CODE NO.
TBP-6040	600	400	60	14	50	100	Ø18	120	4006-001
TBP-6050	600	500	60	14	50	100	Ø18	150	4006-002
TBP-6060	600	600	60	14	50	100	Ø18	179	4006-003
TBP-8040	800	400	60	14	50	100	Ø18	160	4006-004
TBP-9045	900	450	60	14	50	100	Ø18	204	4006-005
TBP-10050	1000	500	60	14	50	100	Ø18	248	4006-006
TBP-6040D	600	400	75	18	50	100	Ø18	100	4006-007
TBP-6050D	600	500	75	18	50	100	Ø18	125	4006-008
TBP-6060D	600	600	75	18	50	100	Ø18	149	4006-009
TBP-8040D	800	400	75	18	50	100	Ø18	133	4006-010
TBP-9045D	900	450	75	18	50	100	Ø18	169	4006-011
TBP-10050D	1000	500	75	18	50	100	Ø18	207	4006-012

Special dimension's order welcome.

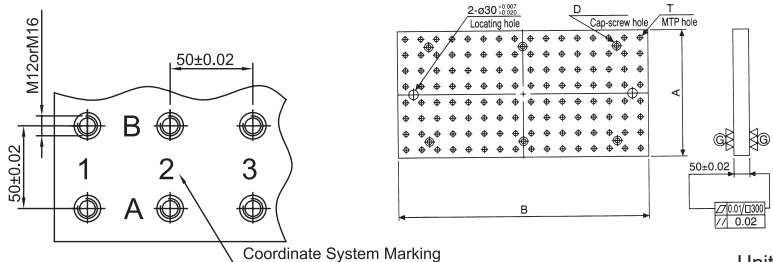
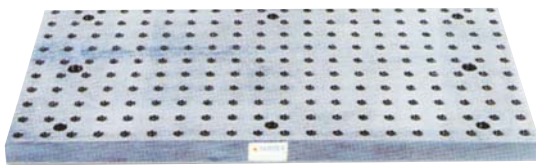


SQUARE TYPE

Unit:mm

ORDER NO.	A(±0.02)	B	C	D(H7)	E	F	G(±0.02)	H(±0.02)	kg	CODE NO
SBP-4040	60	400	320	14	55	Ø18	160	80	56	4006-020
SBP-5050	60	500	400	14	75	Ø18	200	100	90	4006-021
SBP-6363	60	630	500	14	100	Ø18	250	125	149	4006-022
SBP-8080	60	800	640	14	135	Ø18	320	160	230	4006-023
SBP-4040A	75	400	320	18	55	Ø18	160	80	85	4006-024
SBP-5050A	75	500	400	18	75	Ø18	200	100	118	4006-025
SBP-6363A	75	630	500	18	100	Ø18	250	125	195	4006-026
SBP-8080A	75	800	640	18	135	Ø18	320	160	298	4006-027

Special dimension's order welcome.



SUB TABLE THERAD TYPE

Unit:mm

ORDER NO.	A	B	D	T		NO. OF MTP hole	KGS	CODE NO.
				(F7)	TAP			
HBP-4060	400	600	Ø18	Ø12	M12	96	90	4006-030
HBP-5060	500	600	Ø18	Ø12	M12	120	112	4006-031
HBP-6060	600	600	Ø18	Ø12	M12	144	134	4006-032
HBP-4080	400	800	Ø18	Ø12	M12	128	119	4006-033
HBP-4590	450	900	Ø18	Ø12	M12	162	151	4006-034
HBP-50100	500	1000	Ø18	Ø12	M12	200	187	4006-035
HBP-4060T	400	600	Ø18	Ø16	M16	96	87	4006-036
HBP-5060T	500	600	Ø18	Ø16	M16	120	108	4006-037
HBP-6060T	600	600	Ø18	Ø16	M16	144	129	4006-038
HBP-4080T	400	800	Ø18	Ø16	M16	128	115	4006-039
HBP-4590T	450	900	Ø18	Ø16	M16	162	146	4006-040
HBP-50100T	500	1000	Ø18	Ø16	M16	200	180	4006-041

Special dimension's order welcome.